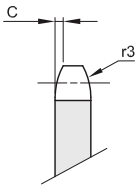
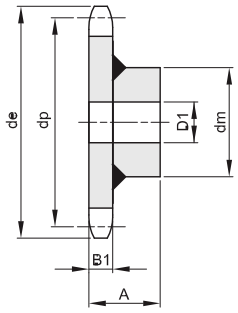
## PASO 100
## RODILLO 31

| B1 | C | r3 |
|---|---|---|
| 13,5 | 3 | 50 |



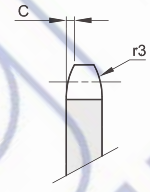

Material Fe(Hierro)

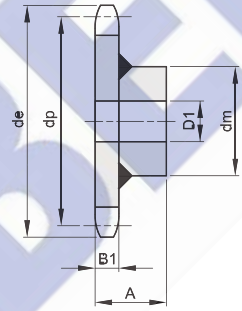
| Z | de | dp | dm | D1 | A | Kg. |
|---|---|---|---|---|---|---|
| **6** | 218,0 | 200,00 | 88 | 25 | 48,5 | 4,80 |
| **7** | 249,0 | 230,48 | 88 | 25 | 48,5 | 5,80 |
| **8** | 280,0 | 261,31 | 118 | 30 | 63,5 | 9,67 |
| **9** | 311,0 | 292,40 | 118 | 30 | 63,5 | 10,95 |
| **10** | 342,0 | 323,61 | 118 | 30 | 63,5 | 12,63 |
| **11** | 375,0 | 354,95 | 118 | 30 | 63,5 | 14,34 |
| **12** | 406,0 | 386,40 | 118 | 30 | 63,5 | 16,51 |
| **13** | 437,0 | 417,90 | 118 | 30 | 63,5 | 18,51 |
| **14** | 469,0 | 449,40 | 118 | 30 | 63,5 | 20,93 |
| **15** | 500,0 | 480,97 | 118 | 30 | 63,5 | 23,42 |
| **16** | 532,0 | 512,60 | 133 | 30 | 65,0 | 27,16 |

| Z | de | dp | dm | D1 | A | Kg. |
|---|---|---|---|---|---|---|

## PASO 100
## RODILLO 40

| B1 | C | r3 |
|---|---|---|
| 20 | 3 | 50 |




Material Fe(Hierro)

| Z | de | dp | dm | D1 | A | Kg. |
|---|---|---|---|---|---|---|
| **6** | 220,0 | 200,00 | 118 | 25 | 70 | 8,64 |
| **7** | 251,0 | 230,48 | 118 | 25 | 70 | 10,20 |
| **8** | 283,0 | 261,31 | 118 | 30 | 70 | 11,97 |
| **9** | 314,0 | 292,40 | 118 | 30 | 70 | 14,04 |
| **10** | 345,0 | 323,61 | 118 | 30 | 70 | 16,35 |
| **11** | 378,0 | 354,95 | 118 | 30 | 70 | 18,82 |
| **12** | 409,0 | 386,40 | 118 | 30 | 70 | 21,58 |
| **13** | 441,0 | 417,90 | 118 | 30 | 70 | 25,00 |

| Z | de | dp | dm | D1 | A | Kg. |
|---|---|---|---|---|---|---|